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27. The garment of claim 26 wherein the injected molded thermoplastic elastomer is colorless.

28. The garment of claim 21 wherein said garment is less than 8 cm in height.

29. The garment of claim 20 wherein said garment includes an integrally molded detail and said garment simulates clothing..

30. The doll's garment of claim 21 wherein said garment has an average modulus of elasticity of less than 1MN/m^2 .

31. The doll's garment of claim 21 wherein the 100% modulus of elasticity is between 240 and 280 KN/m^2 .

32. The doll's garment of claim 21 wherein the 300% modulus of elasticity is between 440 and 490 KN/m^2 .

33. A play set comprising a doll and a doll's garment according to claim 21

34. The play set of claim 33 wherein said doll is articulated at a joint selected from the group consisting of the shoulders, elbows, knees, neck, and hips.

35. The play set of claim 34 wherein said thermoplastic elastomer is selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, and butadiene-styrene copolymer.

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36. The play set of claim 35 wherein said garment includes an integrally molded detail.

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37. The play set of claim 35 wherein said garment simulates clothing .

Kindly add the following new claims:

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38. (Newly Added) A play set comprising, in cooperative combination, a doll donned and fitted with a seamless garment which is adapted to be removed, dressed and refitted again to the doll in a life-like manner, the doll being articulated at a joint selected from the group consisting of the joints of the shoulders, elbows, knees, neck and hips, the garment being molded from an elastomeric material selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene rubber, styrene-butadiene triblock rubber, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, butadiene-styrene copolymer rubber, the garment having a wall thickness from 1 to 3 mm, the garment material having an average modulus of elasticity of less than 1 MN/m².

39. (Newly Added) The doll's garment of claim 38 further including at least one integrally molded detail.

40. (Newly Added) The garment of claim 39 wherein said detail is selected from the group consisting of: a belt, a button, and a collar for the garment.

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41. (Newly Added) The set of claim 38, wherein said garment has a 100% modulus of elasticity between 120 and 350 KN/m².

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42. (Newly Added) The set of claim 39, wherein said garment has a 100% modulus of elasticity between 240 and 280 KN/m².

43. (Newly Added) The set of claim 38, wherein said garment has a 300% modulus of elasticity between 440 and 490 KN/m².

44. (Newly Added) The set of claim 38, which comprises a plurality of seamless garments each being adapted to be removed and refitted to the doll.

45. (Newly Added) The set of claim 38, wherein the garment is a dress, a pair of dungarees, a jacket, a skirt, a vest, a pair of slacks, a hat or a coat.

46. (Newly Added) The set of claim 38, wherein the material of the garment has a decorative coating of paint or varnish.

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47. (Newly Added) A doll's seamless garment which is adapted to be dressed, fitted and be removed in a life-like manner for use with a doll which is articulated at a joint selected from the group consisting of the joints of the shoulders, elbows, knees, neck and hips, which garment is molded from a copolymer material selected from the group consisting of one of the following: ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene,

styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, butadiene-styrene copolymer, the garment having a wall thickness from 1 to 3 mm, said garment having an average modulus of elasticity of less than 1 MN/m².

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48. (Newly Added) The doll's garment of claim 47 further including at least one integrally molded detail.

49. (Newly Added) The garment of claim 48 wherein said detail is selected from the group consisting of: a belt, a button, and a collar for the garment.

50. (Newly Added) The doll's garment of claim 49 wherein said garment has a 100% modulus of elasticity between 120 and 350 KN/m².

51. (Newly Added) The doll's garment of claim 50 wherein said garment has a 100% modulus of elasticity between 240 and 280 KN/m².